# **DuPont Aviation Finishes Product Overview**

uPont" 13325S"

DuPont" 13959S"















### **Pre-Treatments**

#### DuPont™ 13204S™ Aluminum Alloy and **Metal Cleaner**

DuPont<sup>™</sup> 13204S<sup>™</sup> provides deep cleaning and conditioning of metal surfaces in preparation for a subsequent conversion coating. This step is commonly referred to as acid etch treatment. DuPont<sup>™</sup> 13204S<sup>™</sup> is recommended for high copper aluminum alloys where DuPont™ 13205S™ is not recommended.

#### DuPont™ 13205S™ Aluminum Cleaner

DuPont<sup>™</sup> 13205S<sup>™</sup> provides deep cleaning, brightening, and conditioning of aluminum surfaces in preparation for a subsequent conversion coating. This step is commonly referred to as acid etch treatment. DuPont™ 13205S<sup>™</sup> should not be used on high copper bearing aluminum alloys (e.g. 2024) or aluminum castings.

#### **DuPont<sup>™</sup> 13206S<sup>™</sup> Aluminum Conversion Coating**

DuPont<sup>™</sup> 13206S<sup>™</sup> provides a chromate conversion coat on aluminum and aluminum alloys. The coating formed by DuPont<sup>™</sup> 13206S<sup>™</sup> is gold to tan in color and provides for adhesion of subsequent primer as well as corrosion protection. DuPont™ 13206S<sup>™</sup> Aluminum Conversion Coating is recommended as part of an aluminum pretreatment system with either DuPont™ 13204S™ Aluminum Alloy and Metal Cleaner or DuPont™ 13205S<sup>™</sup> Aluminum Cleaner.

#### DuPont™ 13238S™ Epoxy Pre-Treatment

DuPont<sup>™</sup> 13238S<sup>™</sup> provides adhesion and corrosion resistance for aluminum, aluminum alloy, and metal substrates. DuPont<sup>™</sup> 13238S<sup>™</sup> is recommended for use as a metal pre-treatment/conversion coating in lieu of a chromic-acid conversion coating.

### **Primers and Surfacers**

Corlar® 13550S™ Corrosion-Resistant Epoxy Primer Corlar® 13550S<sup>™</sup> provides excellent corrosion resistance, adhesion, and Skydrol'-resistance for aerospace applications. Formulated for directtopcoat applications, it facilitates excellent finished appearance due to minimal primer texture. This

high-solids primer also provides productive dry

times and is recommended for use as a primer

#### Corlar® 13570S™ Non-Chromate Epoxy Primer

over properly treated substrates.

Corlar® 13570S<sup>™</sup> provides excellent corrosion resistance and adhesion for aerospace applications where a chromate-containing primer is not acceptable. Formulated for direct-topcoat applications, it facilitates excellent finished appearance due to minimal primer texture. This high-solids primer also provides productive dry times and is recommended for use as a primer over properly treated substrates.

#### Corlar® 1356oS™ Epoxy Surfacer

Corlar® 1356oS™ Epoxy Surfacer is a sanding primer that provides a level, texture-free surface for single or multi-stage topcoats. It has been formulated to sand easily while providing productive dry times and excellent topcoat holdout. Corlar® 1356oS™ is recommended for use as a sanding surfacer over properly treated and/or primed substrates.

#### Uro® 13520S™ Urethane Surfacer

Uro® 13520S™ Urethane Surfacer is a sanding primer that provides a level, texture-free surface for single or multi-stage topcoats. It provides productive dry times and excellent topcoat holdout. Uro® 13520S™ is recommended for use as a sanding surfacer over properly treated and/or primed substrates. Uro® 135205™ is ideal for spot-repair or similar applications requiring productive dry times.

## **Single Stage Topcoats**

#### Imron® AF3500™ **Polyurethane Topcoat**

Imron® AF3500™ is a Skydrol\*-resistant acrylic/polyester-based polyurethane coating designed to deliver premium appearance and durability. This high-solids topcoat is available in factory-packaged whites and mixed solid colors. Imron® AF3500™ is recommended for jet aircraft and similar general aviation applications where exceptional appearance, long-term fluid resistance, and outstanding durability are required.

#### Imron® AF400™ Polyurethane Topcoat

Imron® AF400™ is an acrylic/polyester-based polyurethane coating designed to deliver excellent appearance and durability. This highsolids topcoat is available in factory-packaged whites and mixed colors. Imron® AF400™ is recommended for riveted aircraft and similar general aviation applications where excellent appearance, durability, sag resistance, and ease of use are required. Imron® AF400™ is ideal for air dry applications where forced drying (bake) is not available.

### **Basecoat and Clearcoats** Interior Finishes

#### Imron® AF700™ Polyurethane Basecoat

Imron® AF700™ is a Skydrol\*-resistant acrylic/ polyester-based polyurethane coating designed to deliver excellent appearance, durability, and unparalleled color. This highsolids basecoat is available in solid, metalliceffect, and pearl-effect mixed colors. Imron® AF<sub>7</sub>oo<sup>™</sup> is a versatile system recommended for aviation applications where premium color is essential in achieving designs—whether simple or complex; conservative or bold. Imron® AF<sub>7</sub>oo<sup>™</sup> is ideal for accent stripes on business jets and single-engine aircraft, as well as dynamic body color on rotary-wing aircraft.

#### Imron<sup>®</sup> AF730<sup>™</sup> Polyurethane Clearcoat

Imron<sup>®</sup> AF<sub>730</sub><sup>™</sup> is a clear Skydrol\*-resistant polyurethane coating designed to deliver premium appearance and durability, as part of the Imron® AF700™ Basecoat/Clearcoat system. Imron® AF730<sup>™</sup> is formulated to provide a glass-like finish with exceptional clarity and minimal orange peel. Imron<sup>®</sup> AF<sub>730</sub><sup>™</sup> is ideal for accent stripes on business jets and single-engine aircraft.

#### Imron® AF740™ Polyurethane Clearcoat

Imron<sup>®</sup> AF<sub>7</sub>40<sup>™</sup> is a clear polyurethane coating designed to deliver excellent appearance, durability, and robust application as part of the Imron® AF700™ Basecoat/Clearcoat system. Imron® AF740™ is formulated to provide balanced performance including smooth appearance, resistance to sag, and productive dry times. Imron® AF740™ is ideal for larger-area applications such as base/clear of rotary-wing aircraft, application on riveted-surface aircraft, and accent stripes on single-engine aircraft.

#### DuPont™ 13325™ **Polyurethane Clearcoat**

DuPont<sup>™</sup> 13325S<sup>™</sup> is a clear polyurethane coating designed to deliver excellent appearance and durability for interior cabin surfaces. DuPont<sup>™</sup> 13325S<sup>™</sup> delivers exceptional clarity, dry times, sandability, and low overspray. DuPont<sup>™</sup> 13325S<sup>™</sup> is recommended for use with DuPont<sup>™</sup> RKP32910<sup>™</sup> as part of a wood cabinetry finishing system.

#### **DuPont™ RKP32910™ Clear Polyurethane** Filler-Sealer

DuPont™ RKP32910™ is recommended for use with DuPont<sup>™</sup> 13325S<sup>™</sup> as part of a wood cabinetry finishing system. This system is designed to provide excellent appearance while reducing overall material usage and labor cost in the production of high-build, mirror-finish wood surfaces. DuPont™ RKP32910™ delivers excellent clarity, dry times, and sandability while filling/sealing substrate for final clearcoat application.

### **Additional Aviation Products**

#### DuPont™ 13920S™ **Low VOC Cleaner**

DuPont<sup>™</sup> 13920S<sup>™</sup> is a multi-use cleaning solvent, suitable for cleaning equipment used in polyurethane and epoxy coating operations.

#### DuPont™ 13959S™ Waterborne Cleaner

DuPont<sup>™</sup> 13959S<sup>™</sup> is a multi-use waterborne surface cleaner.

For more information, call 1-800-GET DUPONT.